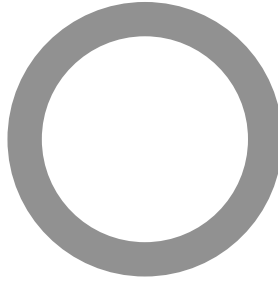


ASTM E-90-99 Laboratory Measurement of Airborne Sound
Transmission of Building Partitions and Elements
ASTM E-413-87 Classification for Rating Sound Insulation

Orfield Laboratories Inc



Design Research Testing
Acoustics / Vibration / Vision / Lighting / Architecture / Market Research

TEST

Manufacturer: **The Green Glue Company**
Report Date: **May 9, 2005**
Test Date: **April 14, 2005**
Test Number: **05-0414**

ACCREDITATION



For the scope of
accreditation under NVLAP
code 200248-0

RESULT SUMMARY

STC=56

**CLIENT
ADDRESS**

Audio Alloy, L.L.C.
2121 East Stewart Road
Midland, MI 48640
Phone: (989) 430-9715
email: tedwhite@audioalloy.com

PREPARED BY

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The information included in the following report are the results of a sound transmission class (STC) test conducted on one (1) interior wall assembly.

Prepared by:

Reviewed by:

David M. Berg
Laboratory Manager

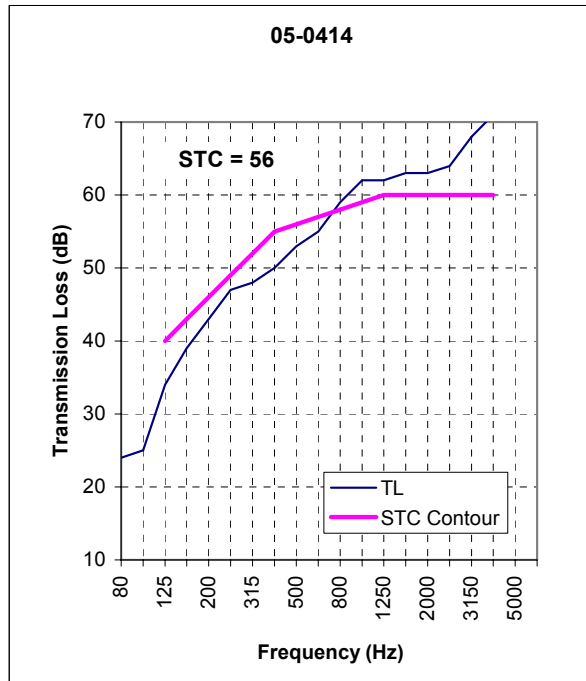
Derrick Knight
Quality Manager





TEST RESULTS

Manufacturer: **Audio Alloy, L.L.C.**
 Specimen: **Interior wall assembly**
 Date Tested: **April 14, 2005**
 Method: **ASTM E 90, ASTM E 413**
 Test Number: **05-0414**



Frequency (Hz)	TL (dB)	Def.	*95% conf.
80	24	n/a	1.63
100	25	n/a	1.15
125	34	6	0.95
160	39	4	1.27
200	43	3	1.24
250	47	2	0.65
315	48	4	0.65
400	50	5	0.62
500	53	3	0.40
630	55	2	0.50
800	59	0	0.40
1000	62	0	0.25
1250	62	0	0.25
1600	63	0	0.32
2000	63	0	0.44
2500	64	0	0.35
3150	68	0	0.31
4000	71	0	0.49
5000	71	n/a	0.35
	29		

*from room qualification data



FOR THE SCOPE OF ACCREDITATION UNDER NVLAP LAB CODE 200248-0



SPECIMEN DESCRIPTION

Representatives of the client constructed and installed the specimen into the laboratory test opening. The specimen assembly consisted of the following:

Source Room Sheeting

2 layers 5/8 Type X gypsum mounted on 1/8" heavy putty
2 Tubes (58 fl. Oz.) Green Glue between layers
screw spacing 16" on center, seams sealed with caulk

Wall Structure

2x4 studs @ 24" OC
3 1/2" R13 fiberglass insulation

Receieve Room Sheeting

2 layers 1/2" Gypsum
2 Tubes (58 fl. Oz.) Green Glue between layers
screw spacing 16" on center, seams sealed with caulk

The whole specimen weighed approximately 608 lbs. and was 63 ft² in area.

TEST METHOD

The testing was conducted in accordance with ASTM Standard E90-02, "Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements". The calculation of the single-number STC rating was obtained in accordance with ASTM E413.

Test results pertain to this sample only.

Orfield Laboratories, Inc. has been accredited by the U.S. Department of Commerce, National Institute of Standards and Technology (NIST) under their National Voluntary Laboratory Accreditation Program (NVLAP) for this test procedure. This report shall not be used to claim product endorsement by NVLAP or any agency of the U.S. Government.

TEST CHAMBERS AND ENVIRONMENT

Source Room Volume: 4150 ft³
Receiver Room Volume: 8282 ft³

Data for test chamber flanking limits and reference specimen results are available upon request.



The following environmental conditions were present in the test chambers during testing:

Environmental Conditions

Date	April 14, 2005
Temperature	20° C
Relative humidity	50%

REMARKS

Representatives of the client demolished the test sample.

CONFIDENTIALITY

The client has full control over this information and any release of information will be only to the client. The specific testing results are deemed to be confidential exclusively for the client's use. Reproduction of this report, except in full, is prohibited.